



# P.K.G. Exports Pvt. Ltd.



PRODUCT CODE :: PKG/RO/39

## HIGH SPEED STEELS

**SPECIFICATION** : : BOHLER S 200, AISI - T1, BS - BT1, JIS - SKH2, DIN - S18 - 0 - 1 USED FOR TURNING, PLANING AND SLOTTING TOOLS, TAPS TWIST DRILLS, THREADING DIES PROFILE CUTTING TOOLS, REAMERS.

BOHLER S 305, AISI - T4, BS - BT4, JIS - SKH3, DIN-S18-1-2-5 USED FOR TURNING AND MILLING TOOLS IN PARTICULAR FOR ROUGHING WORK.

BOHLER S 308, AISI-T15, BS-BT15, DIN-S12-1-4-5 USED IN TURNING TOOLS FOR FINISHING AND PRECISION CUTTING WORK, WHERE MAX ABRASION RESISTANCE AND HARDNESS RETENTION AND RED HARDNESS IS REQUIRED.

BOHLER S 700, BS- BT 42, JIS- SKH 37, DIN- S10- 4-3-10 USED FOR TURNING AND MILLING TOOLS FOR ROUGHING AND FINISHING WORK, WOOD WORKING TOOLS, HIGHLY STRESSED COLD WORK TOOLS AND TOOL BITS.

BOHLER S 600, AISI-M2, BS-BM 2, JIS- SKH 51 DIN -S6-5-2 AND BOHLER S607 , AISI - M 3CL2, BS- BM4, JIS SKH 53, DIN S6-5-3. USED FOR TAPS, TWISTDRILLS, REAMERS, MILLING AND BROACHING TOOLS, METAL SAVES AND MILLING TOOLS OF ALL TYPES.

BOHLER S 705, AISI-M41, BS-BM35, JIS- SKH 55, DIN-S6-5-2-5 USED FOR TURNING, PLANNING TOOLS OF ALL TYPE, MILLING CUTTERS, BROACHES AND HOBS, TAPS, TWIST DRILLS, WOOD WORKING TOOLS.

BOHLER S 500, AISI-M 42, BS- BM 42, JIS- SKH 59, DIN - S2 - 10-1-8 USED FOR MILLING CUTTERS, TWIST DRILLS TAPS, BROACHING TOOLS AND COLD WO TOOLS.

BOHLER S 610 & DIN - S 3-3-2 USED AS A ECONOMICAL HIGH SPEED STEEL GRADE IN MAJOR MILLING APLICATIONS.